

# **SECTION 08330 OVERHEAD COILING GRILLES AND DOORS**

## **ROLLING WOOD SHUTTERS**

### THREE PART SHORT FORM SPECIFICATIONS (CSI)

#### Part 1 – General

- 1.01 A. Supply rolling shutters manufactured by Amstel Manufacturing, [www.amstel-doors.com](http://www.amstel-doors.com)  
Tel: 1-800-663-6206, (905) 508-0855, Fax: (905) 508-8487, 1-866-525-1304.
- B. Preparation of door opening, structural or miscellaneous ironwork, access panels, electrical wiring, conduit, disconnect switches, drywall and finish painting are in the scope of the work of other sections or trades.

#### Part 2 – Products

- 2.01 Model: Rolling Wood Shutter as manufactured by Amstel Manufacturing.
- 2.02 Curtain: Construct of ¾" thick and individually 1-1/4" high solid wood slats, with an overall width sized to suit door opening. The wood slats shall be joined by vinyl covered aircraft cables mortised into the slats on the coil side.
- 2.03 Materials: Wood is to be kiln dried and of a clear grade of solid wood. Red Oak is standard material. Most other species such as maple, cherry or mahogany are optional. Consult Amstel for species specific pricing and availability.  
Aluminum is to be 6063 aluminum alloy with T-5 temper.  
Plywood is to be ¾" thick clear grade of same species where available.
- 2.04 Locking: Members are to be 1-3/4" wide by 3-3/4" horizontal bottom bars of laminated solid wood sections. Manufacturer's standard is thumbturn lock at centre of bottom bar on coil side. Optional locking is master-keyed cylinder(s) on one or both sides.
- 2.05 Aluminum Guides: Members are to be 1-3/4" wide by 2-1/16" deep extruded aluminum guide sections with built-in upset shoulders to provide curtain retention. Each guide to be fabricated with a bell mouth to provide smooth curtain operation. Mount steel stoppers to guides to prevent roll over and travel above finished bulkhead/soffit. Guides shall be fitted with wool pile wear strips to ensure smooth and quiet operation and reduce wear. Fasten guides to masonry or structural supports with concealed fasteners at max. 2'-0" O.C.. Manufacturer's standard is clear anodized finish. Optional finish is wood veneer laminated to guides (unfinished) suitable for stain etc. by others.
- 2.06 Counterbalance: Construct of standard steel pipe of adequate diameter to prevent deflection exceeding 0.03" per foot of door width. Pipe barrel shall enclose oil tempered helical torsion springs of a design to ensure proper counterbalancing action with 25% overload factor. Spring tension adjustment shall be by means of an adjusting wheel and pin on the outside of the bracket plate.
- 2.07 Bracket Plates: Construct of minimum 1/8" thick steel plate, primer painted "gray".
- 2.08 Aluminum Hood: Construct of 0.040" clear anodized aluminum sheet, press-bent to form suitable coil enclosure. Hoods and fascias will have maximum length of 144" per section. Steel channel fabricated hood supports will be provided for hoods and fascias that exceed 144" in width. In such cases the client is responsible for suitable support within the bulkhead. Hoods are not furnished for

doors where coil is located above ceiling.

Optional hood is ¾" thick plywood with face veneer to match curtain (where available). Please note that hoods should not be ordered where coil is located above ceiling.

- 2.09 Operation: Manufacturer's standard is manual push-up operation. Optional hand-crank, chain-hoist or motor operation is available on most doors and for most mounting conditions. Depending on door model and size, manual push-up operation may be unsuitable and manufacturer will make recommendations. Door design is based on door specific conditions including but not limited to width, height and location. Motor operators will be sized based on the same conditions. Manufacturer provides tables for generalized sizing of components only.

### Part 3 – Execution

- 3.01 Preparation and Examination: Site preparations are to be detailed by approved shop drawings. Verify opening dimensions by actual site measurements. Contractor shall make structural or other preparation of the opening to receive guides and grille, provide finish or trim to the opening. Wood shutters are supplied without final finish applied. Do not store outdoors or in a damp location or warpage may occur that affects door operation. Do not store in sunlight as discolouration may occur. All wood surfaces should be sealed and finished prior to installation.
- 3.02 Installation: Install in accordance with the manufacturer's shop drawings and instructions. Structural steel support, where provided by Amstel, is not self-supporting and must be adequately secured during installation for proper and safe operation of the door.
- 3.03 Maintenance: The guides should be kept clean of dirt, particularly in the area of the bottom of the guide pocket where dust and dirt can accumulate. Wood shutters are supplied without finish. Finishes should be specified for environmental conditions in addition to appearance. For cleaning of finished wood curtains consult finish manufacturer or paint contractor for recommendations. It is recommended that the grille curtain balance should be checked on a yearly basis and the tension adjusted if necessary. For motorized or crank operated grilles the chain should be lubricated four times a year.
- 3.04.A Warranty: The standard warranty shall cover the repair or replacement of defective components or assembly labour for a period of one year following the installation of the grille.

### ***SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE***